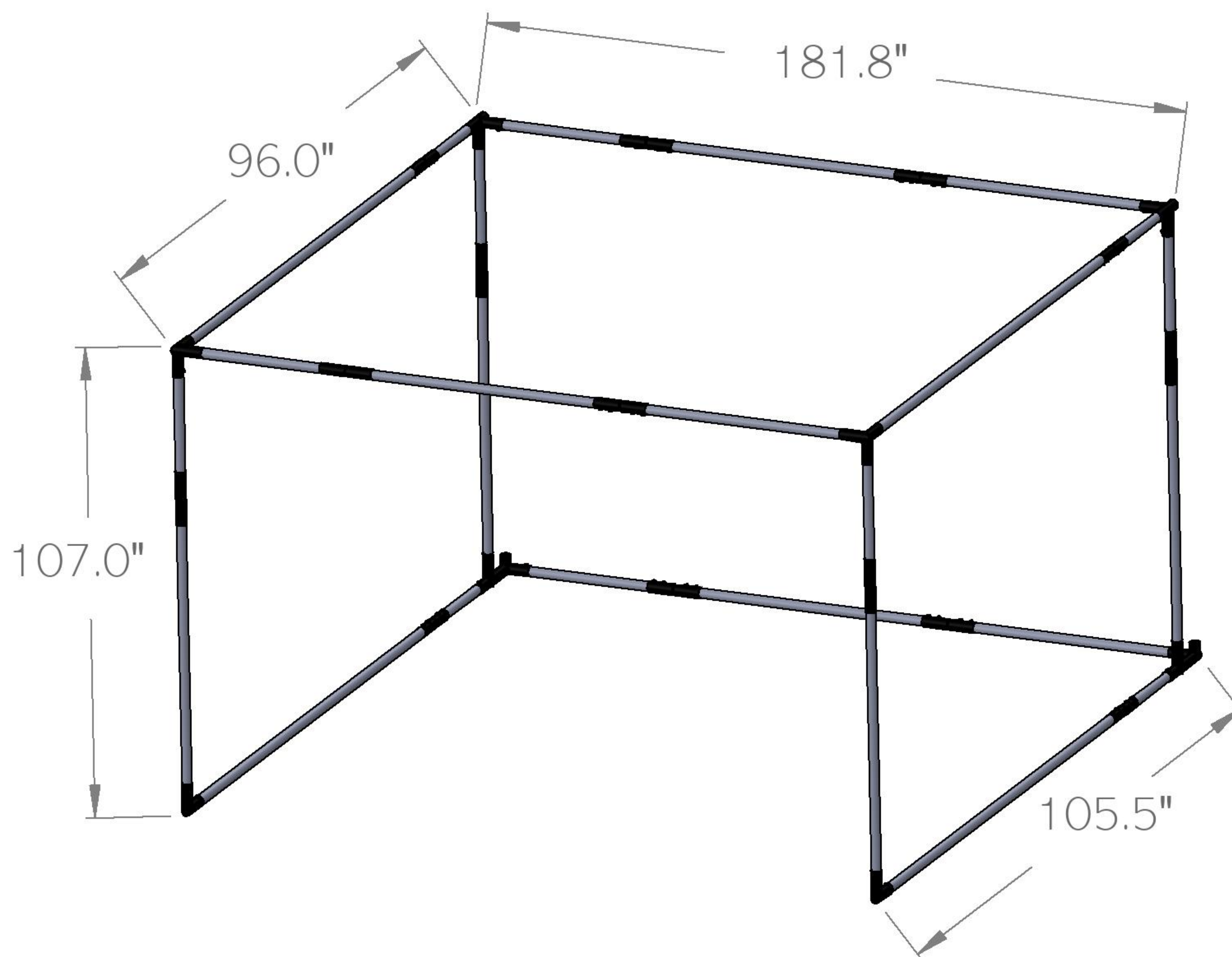
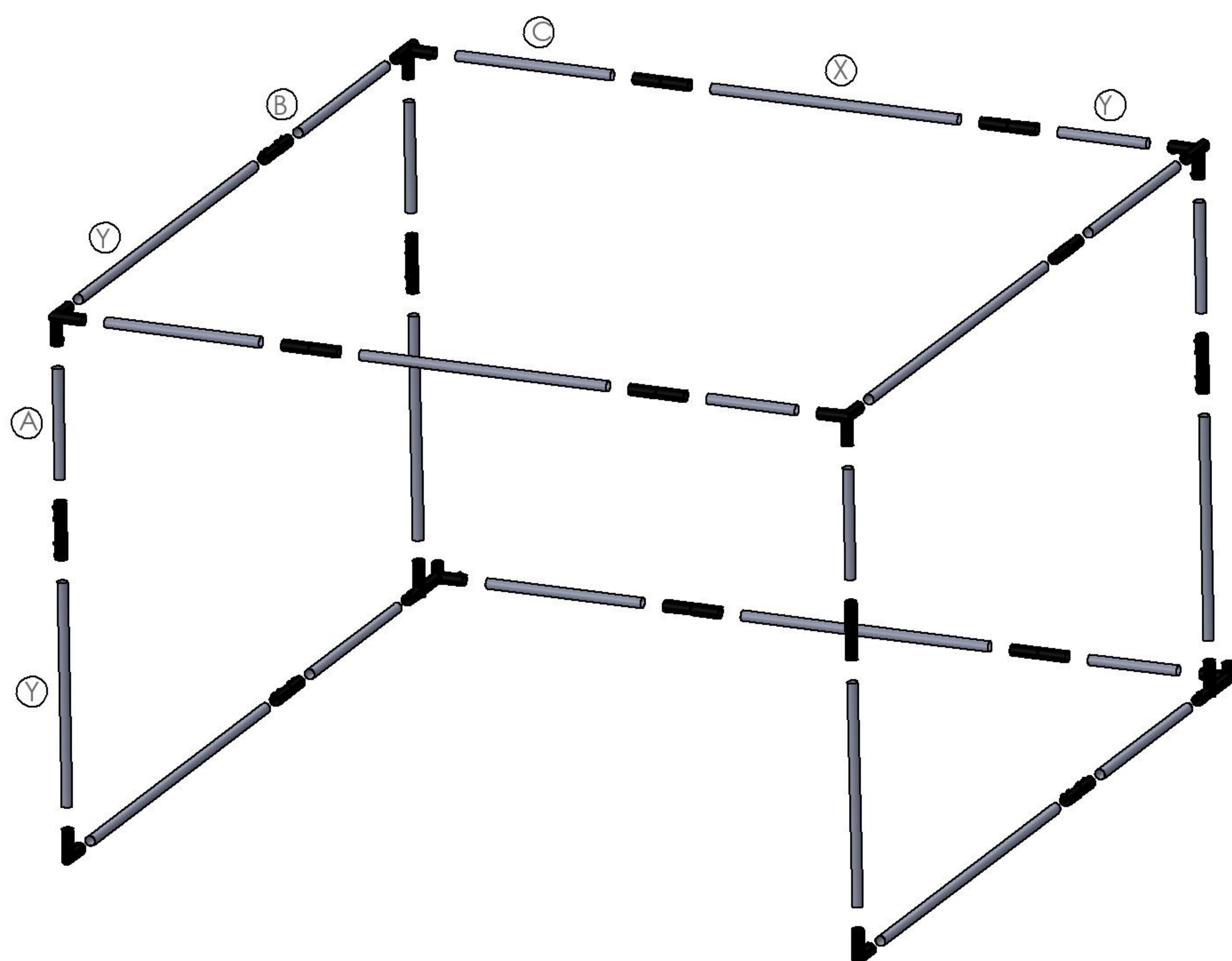




1. Use the diagram on the left as a layout guide for pipe locations. Pipe lengths are **not** to scale. Some pipes with different letters may be equal lengths. Depth pipe segments can be rearranged with straight couplers to allow optimum placement of crossbar when applicable. All crossbar pipes are labeled "J". If cutting pipe, cut 2" EMT to the lengths listed.

X Pipes: 3 @ 86" // Y Pipes: 11 @ 21.5" // A Pipes: 4 @ 80.5" // B Pipes: 4 @ 69.25" // C Pipes: 3 @ 69.25"

2. Assemble the frame by inserting each pipe fully into the fittings. Position fittings with bolts facing inward, then tighten the bolts 1-2 turns past finger-tight to keep the pipes in place, without deforming them.
3. Check that the final frame dimensions match the right diagram and adjust if needed.